

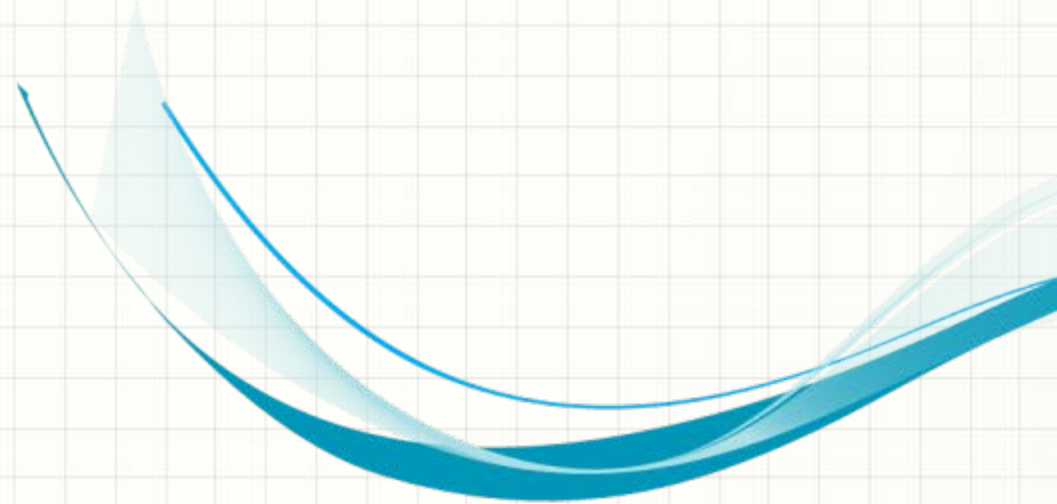


# HOW TO STABILIZE CLAY

By using chemical stabilization

# Objectives

- To use Texas Gumbo Clay as a construction material.
- Soilbinder allows stabilizing the expansion of clay soils.
- To demonstrate how expansive soils chemically stabilized become impervious to water while increasing structural integrity.



**Alamo Beer  
Company  
San Antonio TX**

# Existing Site Conditions

**Concrete slab to be milled and removed**



# Quantities

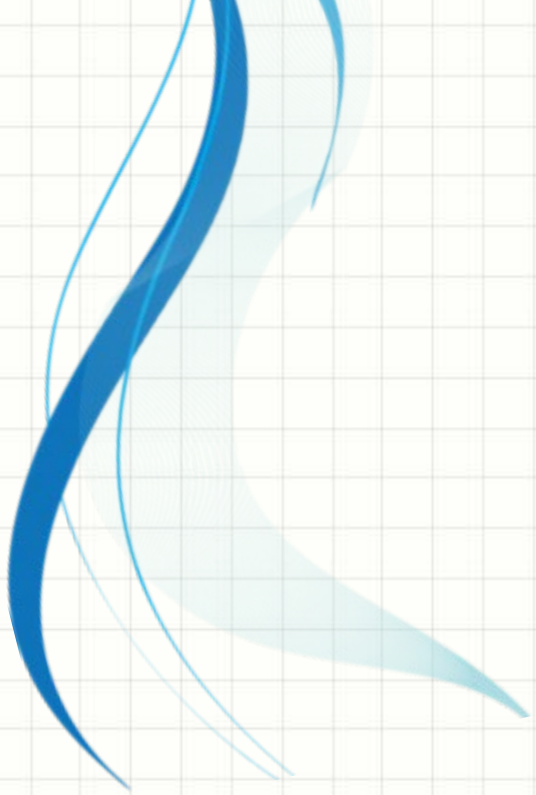
## Dimensions

- Length: 250 feet
- Width: 320 feet
- Area: 80,000 SF
- Depth to be treated: 10"
- Volume: 2,467 CY

## Materials

- Clay: 5,920 CY
- Stabilizer: 6 drums
- Water: 12,000 gallons
- LKD: 120 tons





# Construction

# Construction Steps

1

- Removal of concrete slab & any other under ground obstructions

2

- Stabilization process

3

- Paving and Striping

# Milling of concrete slab

**Removal and disposal of concrete and underground obstructions**





# Imported Fill Material To Reach Designed Grade

**Gumbo clay from nearby construction sites was hauled in**



# Imported Material

**#2 Base Material with 1 ¾" Rock to Amend Clay**





# Stabilization Process

**Cement Kiln Dust spread at 4% dry weight of soil**



# Stabilization Process

**SoilBinder solution and application over soil and CKD**





# Stabilization Process

Reclaimer mixing together clay soil, CKD and Stabilizer



# Stabilization Process

**Vibratory compaction using Steel wheel**





# Stabilization Process

**Grading to final lines and elevation**



# Stabilization Process

## Sealing with Pneumatic compactor





# Stabilization Process

**Hydration with water for curing**



# Stabilization Process

**After Three weeks of periodic heavy rains**



# Prime Coat / Asphaltting

## Prime and Asphalt Installation





# Finalized Job

## Striping & Parking Lot Completion

